



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier

3M™ Impact Resistant Structural Adhesive PNs 07333, 57333

Product Identification Numbers

60-4550-8333-1 60-4551-1451-6

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Two-part colour changing adhesive with optimized shear, peel and impact performance.

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number

Company Emergency Hotline: EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

33-5988-2, 33-5984-1

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

The Dangerous Goods Classification for the complete Kit is provided below.

UN No.: UN2735

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S., (Bis(3-Aminopropyl) Ether of Diethylene Glycol, Methylenedi(Cyclohexylamine))

Class/Division: 8

Packing Group: II

Marine Pollutant: Not applicable.

Hazchem Code: 2X

IERG: 36

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

Special Instructions: Limited quantity may apply

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

Special Instructions: Limited quantity may apply

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au



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Issue Date:	13/06/2021	Supersedes date:	10/09/2017

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3M™ Impact Resistant Structural Adhesive (Part B) PNs 07333, 57333

1.2. Recommended use and restrictions on use

Recommended use

Automotive. Base side of two-part colour changing adhesive with optimised shear, peel and impact performance.

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2.

Skin Sensitizer: Category 1.

Germ Cell Mutagenicity: Category 2.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Warning

Symbols

Exclamation mark |Health Hazard |

Pictograms



Hazard statements

H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.

Precautionary statements

General:

P102 Keep out of reach of children.

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280F Wear respiratory protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313 IF eye irritation persists: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards

None known.

2.4. Other hazards which do not result in classification

Causes mild skin irritation.
May be harmful if inhaled.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	70 - 90
Synthetic Rubber (04499600-7202)	Trade Secret	4 - 20
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	1 - 5
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	1 - 5
Benzoic Acid, C9-C11-Branched Alkyl Esters	131298-44-7	1 - 5
Inorganic Filler (04499600-7205)	Trade Secret	1 - 5
Treated Filler (04499600-7203)	Trade Secret	1 - 5
Treated Inorganic Filler (04499600-7204)	Trade Secret	1 - 5
Phenolphthalein	77-09-8	0.1 - 0.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Carbon monoxide.
Carbon dioxide.
Hydrogen Chloride

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: •3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Inorganic Filler (04499600-7205)	Trade Secret	Australia OELS	TWA(respirable fraction)(8 hours):2 mg/m ³	
Treated Filler (04499600-7203)	Trade Secret	Australia OELS	TWA(Inspirable dust)(8 hours):10 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELS : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer. Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Silver-Grey
Odour	Very Slight Acrylic
Odour threshold	<i>No data available.</i>

pH	<i>No data available.</i>
Melting point/Freezing point	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	35 °C
Flash point	103.9 °C [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>No data available.</i>
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	666.6 Pa
Vapor Density and/or Relative Vapor Density	<i>No data available.</i>
Density	1.132 g/ml
Relative density	1.132 [<i>Ref Std: WATER=1</i>]
Water solubility	<i>No data available.</i>
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity/Kinematic Viscosity	100,000 mPa-s - 500,000 mPa-s
Volatile organic compounds (VOC)	0.1 % weight [<i>Details: calculated per CARB title 2</i>]
Volatile organic compounds (VOC)	1 g/l [<i>Details: calculated per SCAQMD 443.1</i>]
Percent volatile	0.1 % weight
VOC less H₂O & exempt solvents	1 g/l [<i>Details: calculated per SCAQMD 443.1</i>]
Molecular weight	<i>No data available.</i>

Nanoparticles

This material contains nanoparticles.

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

Heat.

Sparks and/or flames.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products**Substance**

None known.

Condition**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE5 - 12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Treated Filler (04499600-7203)	Dermal	Rat	LD50 > 2,000 mg/kg

Treated Filler (04499600-7203)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Treated Filler (04499600-7203)	Ingestion	Rat	LD50 6,450 mg/kg
Benzoic Acid, C9-C11-Branched Alkyl Esters	Dermal	Rabbit	LD50 > 2,000 mg/kg
Benzoic Acid, C9-C11-Branched Alkyl Esters	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2 mg/l
Benzoic Acid, C9-C11-Branched Alkyl Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Treated Inorganic Filler (04499600-7204)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Treated Inorganic Filler (04499600-7204)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Treated Inorganic Filler (04499600-7204)	Ingestion	Rat	LD50 > 5,110 mg/kg
Inorganic Filler (04499600-7205)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Inorganic Filler (04499600-7205)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Inorganic Filler (04499600-7205)	Ingestion	Rat	LD50 > 5,110 mg/kg
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Dermal	Rabbit	LD50 4,000 mg/kg
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Rat	LD50 7,010 mg/kg
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Mild irritant
Treated Filler (04499600-7203)	Rabbit	No significant irritation
Treated Inorganic Filler (04499600-7204)	Rabbit	No significant irritation
Inorganic Filler (04499600-7205)	Rabbit	No significant irritation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Rabbit	Mild irritant
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vitro data	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Moderate irritant
Treated Filler (04499600-7203)	Rabbit	No significant irritation
Treated Inorganic Filler (04499600-7204)	Rabbit	No significant irritation
Inorganic Filler (04499600-7205)	Rabbit	No significant irritation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Rabbit	Corrosive
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vitro data	No significant irritation

Skin Sensitisation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human and animal	Sensitising
Treated Inorganic Filler (04499600-7204)	Human and animal	Not classified
Inorganic Filler (04499600-7205)	Human and animal	Not classified

3-(Trimethoxysilyl)Propyl Glycidyl Ether	Guinea pig	Not classified
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	similar compounds	Sensitising

Respiratory Sensitisation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In vivo	Not mutagenic
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Treated Inorganic Filler (04499600-7204)	In Vitro	Not mutagenic
Inorganic Filler (04499600-7205)	In Vitro	Not mutagenic
3-(Trimethoxysilyl)Propyl Glycidyl Ether	In vivo	Not mutagenic
3-(Trimethoxysilyl)Propyl Glycidyl Ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In Vitro	Mutagenic; structurally related to germ cell mutagens

Carcinogenicity

Name	Route	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Treated Inorganic Filler (04499600-7204)	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Inorganic Filler (04499600-7205)	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Treated Filler (04499600-7203)	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Treated Inorganic	Ingestion	Not classified for	Rat	NOAEL 509	1 generation

Filler (04499600-7204)		female reproduction		mg/kg/day	
Treated Inorganic Filler (04499600-7204)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Treated Inorganic Filler (04499600-7204)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Inorganic Filler (04499600-7205)	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Inorganic Filler (04499600-7205)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Inorganic Filler (04499600-7205)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Treated Filler (04499600-7203)	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Treated Filler (04499600-7203)	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Treated Inorganic Filler (04499600-7204)	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Inorganic Filler (04499600-7205)	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels

Refer Section 8.1 **Control Parameters** of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
4,4'-Isopropylidene diphenol-Epichlorohydrin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l

n Polymer						
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	25068-38-6	Green Algae	Estimated	72 hours	EC50	>11 mg/l
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	25068-38-6	Green Algae	Estimated	72 hours	NOEC	4.2 mg/l
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Synthetic Rubber (04499600-7202)	Trade Secret		Data not available or insufficient for classification			N/A
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Bacteria	Estimated	18 hours	EC50	10,264 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0		Experimental	72 hours	EC50	38 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Water flea	Experimental	48 hours	EC50	71 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0		Experimental	72 hours	EC10	18 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Bacteria	Experimental	5 hours	EC10	1,520 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
3-	2530-83-8	Crustacea other	Experimental	48 hours	LC50	324 mg/l

(Trimethoxysilyl)Propyl Glycidyl Ether						
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Green algae	Experimental	96 hours	EC50	350 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Green Algae	Experimental	96 hours	NOEC	130 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Water flea	Experimental	21 days	NOEC	>=100 mg/l
Benzoic Acid, C9-C11-Branched Alkyl Esters	131298-44-7	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
Benzoic Acid, C9-C11-Branched Alkyl Esters	131298-44-7		Data not available or insufficient for classification			N/A
Inorganic Filler (04499600-7205)	Trade Secret		Data not available or insufficient for classification			N/A
Treated Filler (04499600-7203)	Trade Secret	Green algae	Estimated	72 hours	EC50	>100 mg/l
Treated Filler (04499600-7203)	Trade Secret	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Treated Filler (04499600-7203)	Trade Secret	Water flea	Estimated	48 hours	EC50	>100 mg/l
Treated Filler (04499600-7203)	Trade Secret	Green algae	Estimated	72 hours	EC10	>100 mg/l
Treated Inorganic Filler (04499600-7204)	Trade Secret		Data not available or insufficient for classification			N/A
Phenolphthalein	77-09-8	Green algae	Experimental	72 hours	EC50	8.9 mg/l
Phenolphthalein	77-09-8	Water flea	Experimental	48 hours	EC50	6.72 mg/l
Phenolphthalein	77-09-8	Green algae	Experimental	72 hours	EC10	1.9 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
4,4'-Isopropylidene	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Non-standard method

diphenol-Epichlorohydrin Polymer						
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	25068-38-6	Estimated Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Synthetic Rubber (04499600-7202)	Trade Secret	Data not available-insufficient			N/A	
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Experimental Biodegradation	28 days	CO2 evolution	1.3 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Non-standard method
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 % weight	Non-standard method
Benzoic Acid, C9-C11-Branched Alkyl Esters	131298-44-7	Data not available-insufficient			N/A	
Inorganic Filler (04499600-7205)	Trade Secret	Data not available-insufficient			N/A	
Treated Filler (04499600-7203)	Trade Secret	Data not available-insufficient			N/A	
Treated Inorganic Filler (04499600-7204)	Trade Secret	Data not available-insufficient			N/A	
Phenolphthalein	77-09-8	Experimental Biodegradation	28 days	BOD	76 % BOD/ThBOD	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
4,4'-Isopropylidene diphenol-Epichlorohydrin Polymer	25068-38-6	Estimated Bioconcentration		Log Kow	3.242	Non-standard method
Synthetic Rubber (04499600-7202)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-Bis[(2,3-	14228-73-0	Experimental		Log Kow	2.05	Non-standard method

Epoxypropoxy) Methyl]Cyclohexane		Bioconcentration				
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Benzoic Acid, C9-C11-Branched Alkyl Esters	131298-44-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Inorganic Filler (04499600-7205)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Treated Filler (04499600-7203)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Treated Inorganic Filler (04499600-7204)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Phenolphthalein	77-09-8	Experimental Bioconcentration		Log Kow	0.9	Non-standard method

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (4,4-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Not restricted, environmentally hazardous substance exception.

Hazchem Code: •3Z

IERG: 47

International Air Transport Association (IATA) - Air Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (4,4-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Not restricted, as per Special Provision A197, environmentally hazardous substance exception.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (4,4-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Marine Pollutant: 4,4-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER

Special Instructions: Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

The chemical components contained within this product are listed on the Australian Inventory of Chemical Substances and are in compliance with the requirements of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3M™ Impact Resistant Structural Adhesive Part A, PNs 07333, 57333

1.2. Recommended use and restrictions on use

Recommended use

Automotive., Accelerator for two-part colour changing adhesive with optimized shear, peel and impact performance.

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Acute Toxicity (oral): Category 4.
Skin Corrosion/Irritation: Category 1.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1A.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Danger

Symbols

Corrosion | Exclamation mark |

Pictograms



Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements

General:

P102 Keep out of reach of children.

Prevention:

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. - May cause chemical gastrointestinal burns.

2.4. Other hazards which do not result in classification

May be harmful in contact with skin.
Harmful to aquatic life.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Bis(3-Aminopropyl) Ether of Diethylene Glycol	4246-51-9	15 - 40
Epoxy Copolymer (04499600-7155)	Trade Secret	10 - 30
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	5 - 10
Aluminium	7429-90-5	5 - 10
Methylenedi(cyclohexylamine)	1761-71-3	5 - 10
Acrylic copolymer	Trade Secret	5 - 10
Mineral Filler (04499600-7156)	Trade Secret	< 10
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	1 - 5
Tris(2,4,6-Dimethylaminomonomethyl)phenol	90-72-2	1 - 5
Inorganic Filler (04499600-7153)	Trade Secret	1 - 5
Treated Filler (04499600-7152)	Trade Secret	1 - 5
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	< 2
N-Aminoethylpiperazine	140-31-8	< 0.25

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: 2X

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	ACGIH	CEIL:0.018 ppm	Danger of cutaneous absorption
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Australia OELs	Peak limit:0.1 mg/m3	SKIN
Aluminium	7429-90-5	ACGIH	TWA(respirable fraction):1	A4: Not class. as human

			mg/m ³	carcin
Aluminium	7429-90-5	Australia OELs	TWA(as dust)(8 hours):10 mg/m ³ ;TWA(Al, welding fume)(8 hours):5 mg/m ³ ;TWA(as Al pyrophoric powder)(8 hours):5 mg/m ³	
Inorganic Filler (04499600-7153)	Trade Secret	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m ³ ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³	
Inorganic Filler (04499600-7153)	Trade Secret	ACGIH	TWA(as fiber):0.2 fiber/cc	A2: Suspected human carcin.
Inorganic Filler (04499600-7153)	Trade Secret	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcinogen.
Inorganic Filler (04499600-7153)	Trade Secret	ACGIH	TWA(as fiber):1 fiber/cc	A4: Not class. as human carcin
Inorganic Filler (04499600-7153)	Trade Secret	ACGIH	TWA(inhalable fraction):5 mg/m ³	A4: Not class. as human carcin
Inorganic Filler (04499600-7153)	Trade Secret	Australia OELs	TWA(as fiber)(8 hours):0.5 fibers/ml	
Inorganic Filler (04499600-7153)	Trade Secret	Australia OELs	TWA(as fiber)(8 hours):0.5 fibers/ml;TWA(8 hours):0.5 fibers/ml	
Mineral Filler (04499600-7156)	Trade Secret	ACGIH	TWA(inhalable fraction):1 mg/m ³	A4: Not class. as human carcin
Treated Filler (04499600-7152)	Trade Secret	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Silver-Grey
Odour	Very Slight Acrylic
Odour threshold	<i>No data available.</i>
pH	<i>No data available.</i>
Melting point/Freezing point	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	<i>No data available.</i>
Flash point	103.9 °C [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>No data available.</i>
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	666.6 Pa
Vapor Density and/or Relative Vapor Density	<i>No data available.</i>
Density	1.18 g/ml
Relative density	1.18 [<i>Ref Std: WATER=1</i>]
Water solubility	<i>No data available.</i>
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity/Kinematic Viscosity	55,000 - 80,000 mPa-s
Volatile organic compounds (VOC)	0.3 % weight [<i>Test Method: calculated per CARB title 2</i>]

Volatile organic compounds (VOC)	3 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
Percent volatile	0.3 % weight
VOC less H2O & exempt solvents	3 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
Molecular weight	<i>No data available.</i>

Nanoparticles

This material does not contain nanoparticles.

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

Heat.

Sparks and/or flames.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	Not specified.
Carbon monoxide.	Not specified.
Carbon dioxide.	Not specified.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

May be harmful in contact with skin.

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering,

ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Muscular effects: Signs/symptoms may include generalised muscle weakness, paralysis and atrophy.

Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE _{2,000} - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE ₃₀₀ - 2,000 mg/kg
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Dermal	Rabbit	LD ₅₀ 2,500 mg/kg
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Ingestion	Rat	LD ₅₀ 3,160 mg/kg
Aluminium	Dermal		LD ₅₀ estimated to be > 5,000 mg/kg
Aluminium	Ingestion		LD ₅₀ estimated to be > 5,000 mg/kg
Aluminium	Inhalation-Dust/Mist (4 hours)	Rat	LC ₅₀ > 0.888 mg/l
Methylenedi(cyclohexylamine)	Dermal	Rabbit	LD ₅₀ 2,110 mg/kg
Methylenedi(cyclohexylamine)	Ingestion	Rat	LD ₅₀ 350 mg/kg
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Dermal	Rabbit	LD ₅₀ > 3,000 mg/kg
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Ingestion	Rat	LD ₅₀ > 15,300 mg/kg
Treated Filler (04499600-7152)	Dermal	Rat	LD ₅₀ > 2,000 mg/kg

Treated Filler (04499600-7152)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Treated Filler (04499600-7152)	Ingestion	Rat	LD50 6,450 mg/kg
Mineral Filler (04499600-7156)	Dermal		LD50 estimated to be > 5,000 mg/kg
Mineral Filler (04499600-7156)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
m-Xylene-.alpha.alpha'.Diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-Xylene-.alpha.alpha'.Diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
m-Xylene-.alpha.alpha'.Diamine	Ingestion	Rat	LD50 980 mg/kg
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Dermal	Rat	LD50 > 700 mg/kg
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	Rat	LD50 300 mg/kg
Inorganic Filler (04499600-7153)	Dermal		LD50 estimated to be > 5,000 mg/kg
Inorganic Filler (04499600-7153)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
N-Aminoethylpiperazine	Dermal	Rabbit	LD50 865 mg/kg
N-Aminoethylpiperazine	Ingestion	Rat	LD50 1,470 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Rabbit	Corrosive
Aluminium	Rabbit	No significant irritation
Methylenedi(cyclohexylamine)	Rabbit	Corrosive
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Rabbit	Irritant
Treated Filler (04499600-7152)	Rabbit	No significant irritation
Tris(2,4,6-Dimethylaminomonomethyl)phenol	Rabbit	Corrosive
m-Xylene-.alpha.alpha'.Diamine	Rat	Corrosive
Formaldehyde, Polymer with Benzenamine, Hydrogenated	In vitro data	Corrosive
Inorganic Filler (04499600-7153)	Professional judgement	No significant irritation
N-Aminoethylpiperazine	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Bis(3-Aminopropyl) Ether of Diethylene Glycol	similar health hazards	Corrosive
Aluminium	Rabbit	No significant irritation
Methylenedi(cyclohexylamine)	Rabbit	Corrosive
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Rabbit	Mild irritant
Treated Filler (04499600-7152)	Rabbit	No significant irritation
Tris(2,4,6-Dimethylaminomonomethyl)phenol	Rabbit	Corrosive
m-Xylene-.alpha.alpha'.Diamine	Rabbit	Corrosive
Formaldehyde, Polymer with Benzenamine, Hydrogenated	similar health hazards	Corrosive
Inorganic Filler (04499600-7153)	Professional judgement	No significant irritation
N-Aminoethylpiperazine	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Aluminium	Guinea pig	Not classified
Methylenedi(cyclohexylamine)	Guinea pig	Sensitising
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Guinea pig	Sensitising
Tris(2,4,6-Dimethylaminomonomethyl)phenol	Guinea pig	Not classified
m-Xylene-.alpha.alpha'.Diamine	Guinea pig	Sensitising
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Professional judgement	Sensitising
N-Aminoethylpiperazine	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
Aluminium	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Aluminium	In Vitro	Not mutagenic
Mineral Filler (04499600-7156)	In Vitro	Not mutagenic
Tris(2,4,6-Dimethylaminomonomethyl)phenol	In Vitro	Not mutagenic
m-Xylene-.alpha.alpha'.Diamine	In Vitro	Not mutagenic
m-Xylene-.alpha.alpha'.Diamine	In vivo	Not mutagenic
Formaldehyde, Polymer with Benzenamine, Hydrogenated	In Vitro	Not mutagenic
Inorganic Filler (04499600-7153)	In Vitro	Some positive data exist, but the data are not sufficient for classification
N-Aminoethylpiperazine	In vivo	Not mutagenic
N-Aminoethylpiperazine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Inorganic Filler (04499600-7153)	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Treated Filler (04499600-7152)	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
m-Xylene-.alpha.alpha'.Diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	1 generation
m-Xylene-.alpha.alpha'.Diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg	1 generation
m-Xylene-.alpha.alpha'.Diamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	1 generation
Formaldehyde, Polymer with Benzenamine,	Ingestion	Not classified for female reproduction	Rat	NOAEL 140 mg/kg/day	prematuring into lactation

Hydrogenated					
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	Not classified for male reproduction	Rat	NOAEL 140 mg/kg/day	28 days
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	Not classified for development	Rat	NOAEL 280 mg/kg/day	during gestation
N-Aminoethylpiperazine	Ingestion	Not classified for female reproduction	Rat	NOAEL 598 mg/kg/day	prematuring & during gestation
N-Aminoethylpiperazine	Ingestion	Not classified for male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
N-Aminoethylpiperazine	Ingestion	Toxic to development	Rabbit	NOAEL 75 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Methylenedicyclohexylamine	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Treated Filler (04499600-7152)	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Tris(2,4,6-Dimethylaminomonomethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
m-Xylene-.alpha.alpha'.Diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

N-Aminoethylpi perazine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
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Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Aluminium	Inhalation	nervous system respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Methylenedi(cyclohexylamine)	Ingestion	liver muscles	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	36 days
Treated Filler (04499600-7152)	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Mineral Filler (04499600-7156)	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Mineral Filler (04499600-7156)	Inhalation	pulmonary fibrosis	Not classified	Human and animal	NOAEL Not available	
Tris(2,4,6-Dimethylaminomonomethyl)phenol	Dermal	skin liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days
m-Xylene-.alpha.alpha'.Diamine	Ingestion	endocrine system blood bone marrow	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
Formaldehyde , Polymer with Benzenamine, Hydrogenated	Ingestion	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	28 days
Formaldehyde , Polymer with Benzenamine, Hydrogenated	Ingestion	endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Inorganic Filler (04499600-7153)	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
N-Aminoethylpi perazine	Dermal	skin	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
N-Aminoethylpi perazine	Dermal	hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
N-Aminoethylpi perazine	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.2 mg/m3	13 weeks
N-	Inhalation	hematopoietic	Not classified	Rat	NOAEL 53.8	13 weeks

Aminoethylpi perazine		system eyes kidney and/or bladder			mg/m3	
N- Aminoethylpi perazine	Ingestion	heart endocrine system hematopoietic system liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 598 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels

Refer Section 8.1 **Control Parameters** of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Bis(3- Aminopropyl) Ether of Diethylene Glycol	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
Bis(3- Aminopropyl) Ether of Diethylene Glycol	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
Bis(3- Aminopropyl) Ether of Diethylene Glycol	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
Bis(3- Aminopropyl)	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l

Ether of Diethylene Glycol						
Bis(3-Aminopropyl) Ether of Diethylene Glycol	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
Epoxy Copolymer (04499600-7155)	Trade Secret		Data not available or insufficient for classification			N/A
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4		Data not available or insufficient for classification			N/A
Acrylic copolymer	Trade Secret		Data not available or insufficient for classification			N/A
Aluminium	7429-90-5	Fish other	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium	7429-90-5	Green Algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium	7429-90-5	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium	7429-90-5	Green Algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Aluminium	7429-90-5	Water flea	Experimental	21 days	NOEC	0.076 mg/l
Methylenedi(cyclohexylamine)	1761-71-3	Golden Orfe	Experimental	96 hours	LC50	>100 mg/l
Methylenedi(cyclohexylamine)	1761-71-3	Green algae	Experimental	72 hours	EC50	140 mg/l
Methylenedi(cyclohexylamine)	1761-71-3	Water flea	Experimental	48 hours	EC50	7.07 mg/l
Methylenedi(cyclohexylamine)	1761-71-3	Water flea	Analogous Compound	21 days	NOEC	4 mg/l
Methylenedi(cyclohexylamine)	1761-71-3	Green algae	Experimental	72 hours	EC10	100 mg/l
Methylenedi(cyclohexylamine)	1761-71-3	Redworm	Analogous Compound	56 days	EC10	228 mg/kg (Dry Weight)
Methylenedi(cyclohexylamine)	1761-71-3	Soil microbes	Analogous Compound	28 days	EC10	>1,000 mg/kg (Dry Weight)
Methylenedi(cyclohexylamine)	1761-71-3	Bacteria	Experimental	30 minutes	EC50	156 mg/l
Mineral Filler (04499600-7156)	Trade Secret		Data not available or insufficient for classification			N/A

Inorganic Filler (04499600-7153)	Trade Secret	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Inorganic Filler (04499600-7153)	Trade Secret	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Inorganic Filler (04499600-7153)	Trade Secret	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Inorganic Filler (04499600-7153)	Trade Secret	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Activated sludge	Experimental	30 minutes	EC50	>1,000 mg/l
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Bacteria	Experimental	16 hours	EC10	24 mg/l
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Green Algae	Experimental	72 hours	EC50	28 mg/l
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Medaka	Experimental	96 hours	LC50	87.6 mg/l
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Water flea	Experimental	48 hours	EC50	15.2 mg/l
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Green Algae	Experimental	72 hours	NOEC	9.8 mg/l
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Water flea	Experimental	21 days	NOEC	4.7 mg/l
Treated Filler (04499600-7152)	Trade Secret	Green algae	Estimated	72 hours	EC50	>100 mg/l
Treated Filler (04499600-7152)	Trade Secret	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Treated Filler (04499600-7152)	Trade Secret	Water flea	Estimated	48 hours	EC50	>100 mg/l
Treated Filler (04499600-7152)	Trade Secret	Green algae	Estimated	72 hours	EC10	>100 mg/l
Tris(2,4,6-Dimethylamino monomethyl)phenol	90-72-2		Experimental	96 hours	LC50	718 mg/l
Tris(2,4,6-Dimethylamino monomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
Tris(2,4,6-Dimethylamino	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l

monomethylp henol						
Tris(2,4,6- Dimethylamino monomethyl)p henol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
Tris(2,4,6- Dimethylamino monomethyl)p henol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	Activated sludge	Experimental	3 hours	EC50	186.7 mg/l
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	Green algae	Experimental	72 hours	EC50	43.94 mg/l
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	Guppy	Experimental	96 hours	LC50	63 mg/l
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	Water flea	Experimental	48 hours	EC50	15.4 mg/l
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	Green algae	Experimental	72 hours	EC10	1.2 mg/l
N- Aminoethylpip erazine	140-31-8	Bacteria	Experimental	17 hours	EC10	100 mg/l
N- Aminoethylpip erazine	140-31-8	Golden Orfe	Experimental	96 hours	LC50	368 mg/l
N- Aminoethylpip erazine	140-31-8	Green Algae	Experimental	72 hours	EC50	>1,000 mg/l
N- Aminoethylpip erazine	140-31-8	Water flea	Experimental	48 hours	EC50	58 mg/l
N- Aminoethylpip erazine	140-31-8	Green Algae	Experimental	72 hours	NOEC	31 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Bis(3- Aminopropyl) Ether of Diethylene Glycol	4246-51-9	Estimated Photolysis		Photolytic half- life (in air)	2.96 hours (t 1/2)	Non-standard method
Bis(3-	4246-51-9	Experimental	25 days	CO2 evolution	-8 %CO2	OECD 301B - Modified

Aminopropyl) Ether of Diethylene Glycol		Biodegradation			evolution/THC O2 evolution	sturm or CO2
Epoxy Copolymer (04499600-7155)	Trade Secret	Data not available-insufficient			N/A	
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	Data not available-insufficient			N/A	
Acrylic copolymer	Trade Secret	Data not available-insufficient			N/A	
Aluminium	7429-90-5	Data not available-insufficient			N/A	
Methylenedi(cyclohexylamine)	1761-71-3	Analogous Compound Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
Methylenedi(cyclohexylamine)	1761-71-3	Analogous Compound Aquatic Inherent Biodegrad.	28 days	Percent degraded	<1 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
Mineral Filler (04499600-7156)	Trade Secret	Data not available-insufficient			N/A	
Inorganic Filler (04499600-7153)	Trade Secret	Data not available-insufficient			N/A	
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Experimental Biodegradation	28 days	CO2 evolution	49 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Treated Filler (04499600-7152)	Trade Secret	Data not available-insufficient			N/A	
Tris(2,4,6-Dimethylamino monomethyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % BOD/ThBOD	OECD 301D - Closed bottle test
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	Experimental Biodegradation	28 days	BOD	0 % weight	Non-standard method
N-Aminoethylpiperazine	140-31-8	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Bis(3-Aminopropyl) Ether of Diethylene Glycol	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	Non-standard method
Epoxy Copolymer (04499600-7155)	Trade Secret	Estimated Bioconcentration		Bioaccumulation factor	2.9	Estimated: Bioconcentration factor
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acrylic copolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Aluminium	7429-90-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Methylenedi(cyclohexylamine)	1761-71-3	Analogous Compound BCF-Carp		Bioaccumulation factor	<60	OECD305-Bioconcentration
Methylenedi(cyclohexylamine)	1761-71-3	Experimental Bioconcentration		Log Kow	2.03	OECD 107 log Kow shake flask mtd
Mineral Filler (04499600-7156)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Inorganic Filler (04499600-7153)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	Experimental BCF-Carp	42 days	Bioaccumulation factor	<2.7	OECD 305E - Bioaccumulation flow-through fish test
Treated Filler (04499600-7152)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Tris(2,4,6-Dimethylamino monomethyl)p	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask

henol						
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	Experimental BCF-Carp	56 days	Bioaccumulation factor	≤ 219	OECD 305E - Bioaccumulation flow-through fish test
N-Aminoethylpiperazine	140-31-8	Experimental Bioconcentration		Log Kow	0.3	Non-standard method

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN2735

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. , (BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL, METHYLENEDI(CYCLOHEXYLAMINE))

Class/Division: 8

Sub Risk: Not applicable.

Packing Group: II

Special Instructions: Limited quantity may apply

Hazchem Code: 2X

IERG: 36

International Air Transport Association (IATA) - Air Transport

UN No.: UN2735

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. , (BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL, METHYLENEDI(CYCLOHEXYLAMINE))

Class/Division: 8

Sub Risk: Not applicable.

Packing Group: II

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN2735

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. , (BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL, METHYLENEDI(CYCLOHEXYLAMINE))

Class/Division: 8

Sub Risk: Not applicable.

Packing Group: II

Marine Pollutant: Not applicable.

Special Instructions: Limited quantity may apply

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

An ingredient(s) in this product is being introduced under the no unreasonable risk non-cosmetic (<100 Kg) exemption provisions specified in Section 21(4) of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au